

With a multitude of glass designs, options and door styles to choose from, our DoorGlass range allows you to personalise your home effortlessly.

The entrance to your home is important, because first impressions really do count. We believe it's important that your door reflects your personal taste, style and character to a tee.

Inspirational, beautiful and the ultimate in stylish practicality, Signature Glazing Options has been created to provide you with a wealth of choice to enhance your composite door and create a first impression that speaks volumes.

With over 20 years experience in the decorative glass market, we've brought together a stunning range of contemporary and traditional glass options to suit most tastes, budgets and homes.

You can expect the unexpected too. Our ethos for innovative design and uncompromising quality has transformed the way doors are perceived, enjoyed and used.

Take our built-in Venetian blinds;

All products are manufactured to conform to high quality standards and come with a full 10 Year Manufacturer's Guarantee.

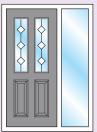
uncluttered, elegant and functional.



SIDELIGHTS

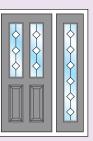
If you would like to maximise the amount of light in your hallway, why not look to our new range of sidelight designs which will not only give you a stylish entrance, but also provide a light, airy feel when entering your home.

Most of our decorative glass ranges are now available with either complementary glass, composite or custom-matched sidelights. Full details of which ranges of decorative glass have sidelight options are shown on pages 90 to 93 and throughout this brochure. We have also clearly illustrated which types of options are available with each decorative glass range.



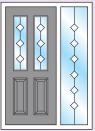
Complementary Glass

A patterned glass unit that picks out a feature glass from the decorative panel.



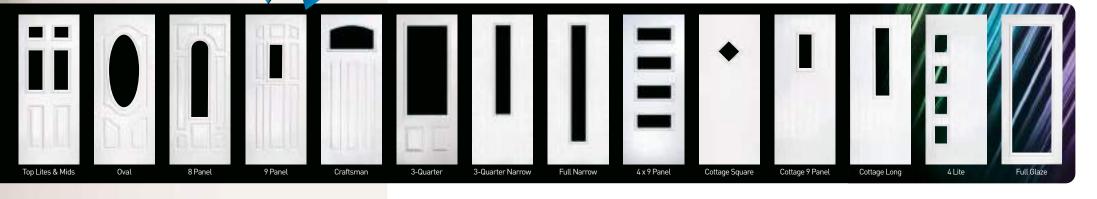
Composite Sidelight

A decorative design to fit composite sidelights in half, 3-quarter and full length. Manufactured in the same way as the door glass.



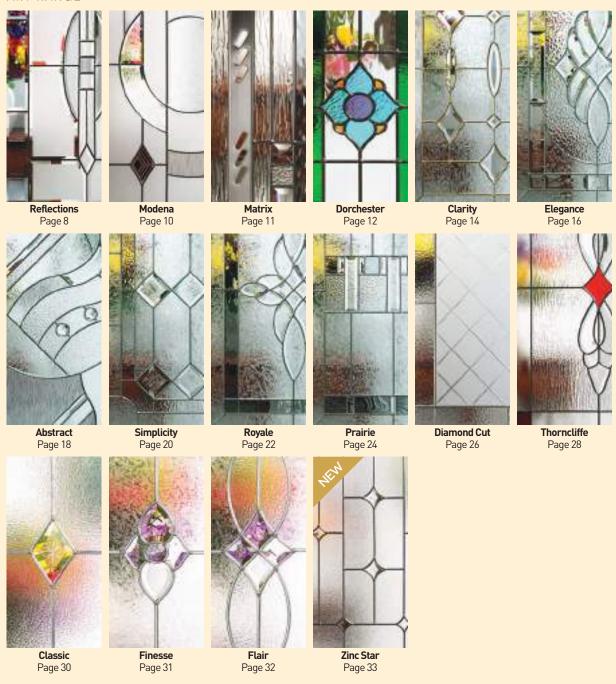
Custom Decorative Sidelight

A bespoke designed and manufactured unit, to match-up with the decorative glass in the door.



SIGNATURE

ART RANGE



ETCH & FUSION ART RANGE



Murano

Page 38



CRYSTAL

ART RANGE

French Page 52





Havana

Page 58



Charleston Page 61

Elderton Page 54

Chicago Avenue

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Gibson

Page 56



Infinity

Page 60

OVERLAY ART RANGE



Designer Etch Page 64



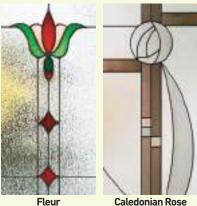
Crystal Bohemia



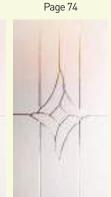
Diamonds Page 68

RESIN & SATIN

ART RANGE



Fleur Page 72



Geo Page 76

Cosmo Page 77

NON-DECORATIVE

OPTIONS

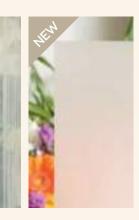
Standard and Standard Plus Glass

Pages 80 - 83

A range of standard glass offers a 'value decorative option' with the use of subtly textured patterned glass.







Gridlite Etch

Page 84

Harking back to times gone by, we have managed to develop an offering of elegant grid designs which can give a solid, secure and traditional feel to a modern entrance door.



Back Door

Page 86

The ultimate in privacy when the sun goes down. A Venetian Blind, encapsulated in the glass unit of your chosen back door, or our unique Venting Sash as an alternative to a stable door.



French Doors

Page 88

Double the door, double the light! These door and glass combinations enhance your living area, whilst at the same time, making that crucial connection between you and your garden.



Sidelights Pages 90 - 93

Most of our decorative glass ranges are now available with either complementary glass, composite or custom-matched sidelights.

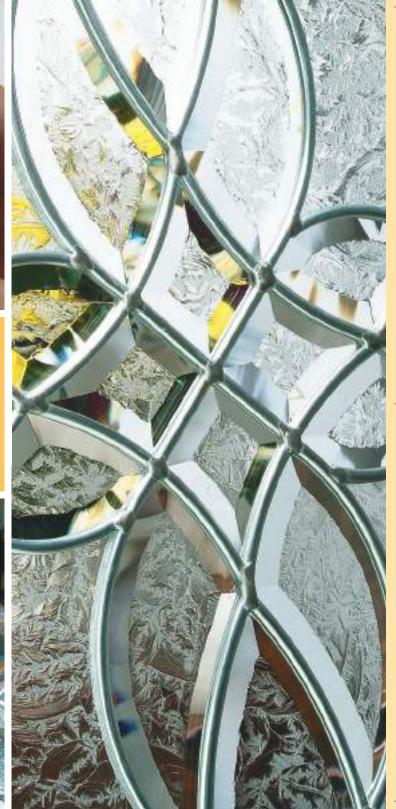




SIGNATURE ART RANGE



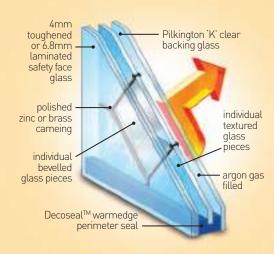




Our range of Signature triple glazed units are constructed using hand-cut bevels and beautifully textured glass pieces, which are assembled using traditional stained glass methods into zinc or brass cames.

The decorative glass is then encapsulated between two pieces of tempered safety glass to give excellent thermal and sound insulation with the added benefit of an easy to clean, smooth surface.

- All Signature units are supplied with Energy+ as standard
- Stunning visual effect with multiple glass textures and bevels
- All units are triple glazed for easy cleaning and extra security
- Changes to the glass types used or came colours is not possible
- Fully customised sidelights and toplights are available on a limited range of designs
- Complementary and composite sidelights are available on the entire range







Classic

Page 30





Page 31





Diamond Cut

Page 26

Matrix

Page 11

Abstract

Page 18



Flair Page 32



Dorchester

Page 12







Reflections

This stunning contemporary design incorporates clear, etched and subtle grey glass in a striking design, where light beautifully refracts and reflects off the bevelled edges. The glass choices provide high levels of privacy whilst still allowing light to flood into your home. The design is manufactured using high gloss, black chrome cameing.

SIDELIGHT OPTIONS



Complementary Glass:



s: Composite Sidelight: 3-Quarter and Full



Custom Decorative Sidelight Available







Half Glazed Arch



Half Moon

Shown in: Standard Green

Half Moon & Mids

3-Quarter Narrow

Top Lites & Mids



Modena

A decorative glass first! Combining hand-made fused glass tiles within a traditional manufactured zinc art unit, Modena combines heritage and modernity beautifully. The sweeping curves of the bevelled glass contrast effectively with the linear Chord glass and Fusion tiles and are set against an etched glass background.

SIDELIGHT OPTIONS



Complementary Glass: Etch



Composite Sideligh 3-Quarter and Ful



3-Quarter Glazed

Due to the manufacturing techniques involved, it is not possible to change glass types or came colours from those shown in the catalogue. Glass photography @ Copyright Regalead Limited.



Matrix

Another decorative glass first with laser-cut stainless steel elements incorporated into a modern, polished zinc, linear design. The striking steel pieces are offset beautifully against a background of 'Rain' glass and small bevelled glass elements, creating a truly contemporary decorative design which will be the focal point of your entrance.

SIDELIGHT OPTIONS

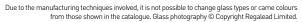


Complementary Glass: 'Rain'



Composite Sidelight 3-Quarter and Full





3-Quarter Glazed

Half Glazed



Half Moon & Mids



Shown in: DoorColour Mulberry

Door photography courtesy of DoorCo Ltd

Full Narrow

SIGNATURE ART RANGE



Dorchester

Genuine coloured Spectrum Glass with blackened lead combine to create this stunning leadlight design, reminiscent of the Victorian era. Using multi-patented 'Future Unit' technology, you can now have all the benefits of traditional leadlights, with the performance and thermal properties you would expect in a composite door.

SIDELIGHT OPTIONS





Composits Sidelight

Composite Sidelight: Full



Half Moon & Mids

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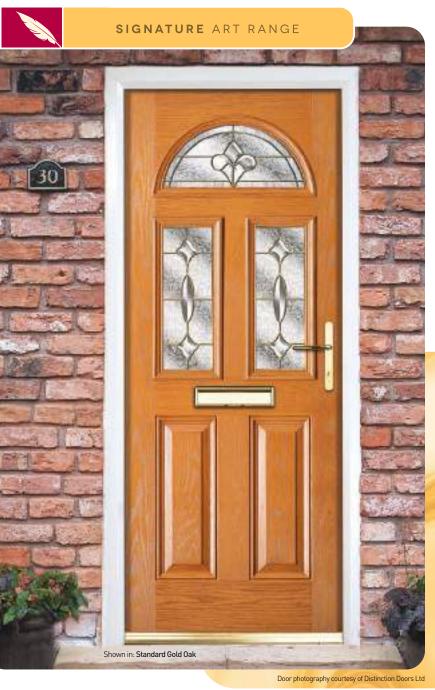
Colour Change Options











Clarity

Originally introduced in 2006, the Clarity design has remained one of our most popular collections. This simple yet stylish range has been designed so that each multi-faceted bevelled glass piece, will reflect the sunlight and are elegantly framed in polished brass or zinc cameing to match or compliment your door hardware choice.

SIDELIGHT OPTIONS







Composite Sidelight:



Custom Decorative Sidelight Available



Spectrum Cord™ Glass

Half Glazed Arch

5mm Clear Bevels

Half Glazed

Glue-Chip Glass

Genuine Brass or Polished Zinc Cameing



Half Moon & Mids

* Zinc cameing is only available on selected door styles



Oval

8 Panel



Elegance

Create a timeless and truly stunning visual statement. Fluid lines, generous curves and inspirational design combine with extraordinary craftsmanship to produce an outstanding focus for your home. Not surprisingly, it is one of our best selling Signature designs.

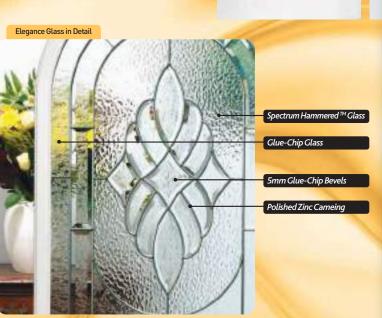
SIDELIGHT OPTIONS







: Custom De Sidelight A







Half Glazed Arch



Half Moon & Mids





Shown in: DoorColour Diablo

Top Lites & Mids

Dual Glazed Arch





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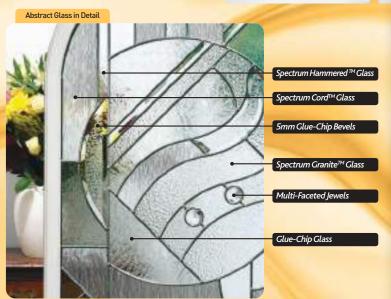
Abstract

A rich visual symphony for the senses, this contemporary design pays homage to the curvaceous. If you want to make a unique style statement, you'll love the Abstract range. This dazzling fusion of multi-faceted jewels, cut textured glass pieces and hand bevelled glass will sparkle with the changing light.

SIDELIGHT OPTION

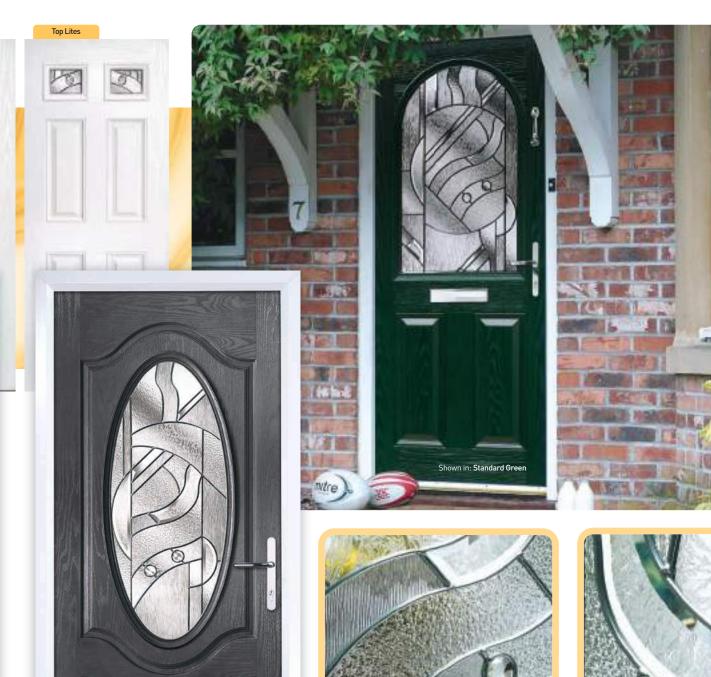


Complementary Glass: Kasumi





4 x 9 Panel





Shown in: DoorColour Anthracite

Oval

Dual Glazed Arch

Shown in: DoorColour Very Berry

3-Quarter

Half Moon & Mids

Due to the manufacturing techniques involved, it is not possible to change glass types or came colours from those shown in the catalogue. Glass photography @ Copyright Regalead Limited.



Simplicity

The epitome of minimalism and clean good looks. The symmetry of this classic design is reassuringly enduring and is another favourite in our Signature range. With polished zinc or genuine brass* cameing and an appealing multi-textured inset finish, this design looks at home in any setting.

SIDELIGHT OPTIONS





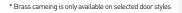


Composite Sidelight: 3-Quarter and Full



Custom Decorativ



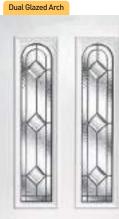




Half Glazed



Half Glazed Arch





Zinc Cameing



Half Moon & Mids

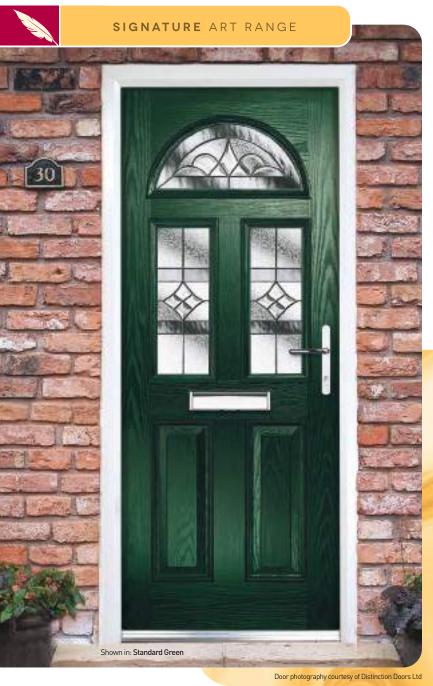
Shown in: Standard Black

Dual Glazed

Top Lites & Mids



Brass Cameing



Royale

Luxurious and elegant. Featuring a delicately bevelled glass motif harmoniously framed with subtle Grey Waterglass™, this triple glazed range exudes a refined confidence. With polished zinc cameing and delicately obscured privacy glass, the Royale range offers outstanding good looks.

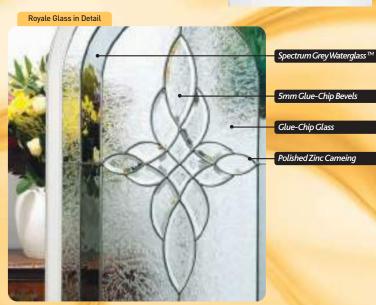
SIDELIGHT OPTIONS



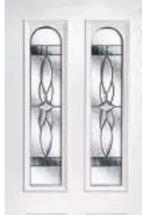




Composite Side Full







Dual Glazed Arch



Half Moon & Mids



0



Half Glazed

Oval





Prairie

Simplicity, balance and exceptional quality. The purity of this linear range draws its inspiration from Frank Lloyd Wright, one of America's greatest architects. Hints of cubism come together with leading edge glass technology to create a wonderful multi-textured finish and a surprisingly contemporary design.

SIDELIGHT OPTIONS



Complementary Glass: Glue-Chip or Kasumi



Glass: Composite Sidelight:

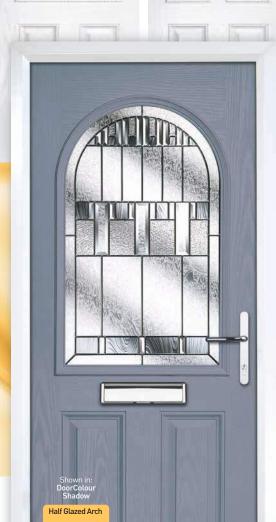


Custom Decoration





Half Glazed



Dual Glazed

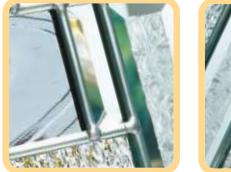


Shown in: Standard Black

3-Quarter

Shown in: Standard Green

Top Lites & Mids





Due to the manufacturing techniques involved, it is not possible to change glass types or came colours from those shown in the catalogue. Glass photography @ Copyright Regalead Limited.



Diamond Cut

A true classic. The pleasing geometry of the brilliant cut recurring diamond motif, complemented by etch effect glass, brings privacy and security to your home. Light reflecting and easy to clean, this delightful range represents craftsmanship at its best.

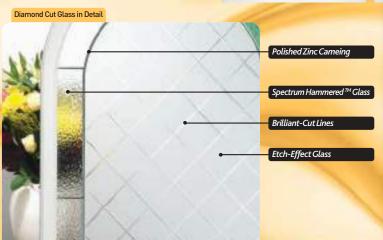
SIDELIGHT OPTIONS







Composite Sidelight







Half Moon & Mids

Half Glazed Arch





Top Lites & Mids

Shown in: DoorColour Moonshine

3-Quarter Glazed

190mm Square

Door photograph courtesy of DoorCo Ltd





Due to the manufacturing techniques involved, it is not possible to change glass types or came colours from those shown in the catalogue. Glass photography @ Copyright Regalead Limited.

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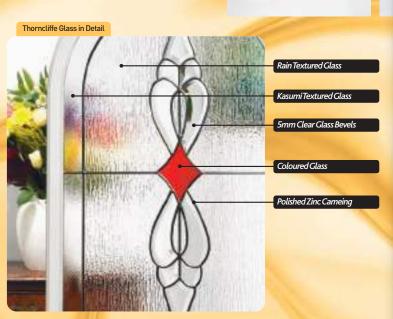
Thorncliffe

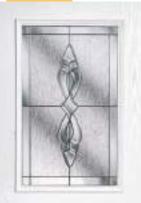
For customers looking to add a touch of colour to complement or match their door choice. The classic bevelled cluster design is set against a 'Rain' glass background, comes with a choice of coloured glass central features or a glass bevel. The coloured glass and bevelled pieces will glisten in the light and cascade coloured light into your home.

SIDELIGHT OPTION

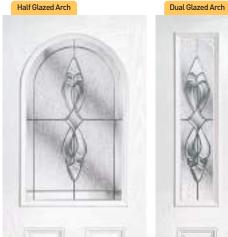


Complementary Glass:





Half Glazed







Half Moon & Mids

Half Moon

4 Lite



Classic

Simple yet striking. The brilliant-cut and bevelled diamond shapes are a classic design and work beautifully in this minimalist and balanced design. Set off against the subtly textured glass this clean and simple design has proven to be one of our most popular designs as it is in place in any home.

SIDELIGHT OPTIONS





Composite Sidelight:

Custom Decorative

Half Glazed Arch



Due to the manufacturing techniques involved, it is not possible to change glass types or came colours from those shown in the catalogue. Glass photography \otimes Copyright Regalead Limited.



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Finesse

SIGNATURE ART RANGE

Shown in: Standard Green

Light refracting and a joy to the senses, the delicate floral motifs of the Finesse design, combined with the glistening multi-faceted jewels, are guaranteed to transform the entrance to your home. Using the ever-popular glue-chip glass, Finesse provides a delicate and subtle decorative glass option for any door.

SIDELIGHT OPTION



Complementary Glass: Glue-Chip

Door photography courtesy of DoorCo Ltd



Due to the manufacturing techniques involved, it is not possible to change glass types or came colours from those shown in the catalogue. Glass photography \otimes Copyright Regalead Limited.





Shown in: DoorColour Very Berry

Top Lites & Mids



Flair

Effortless elegance and eye-catching style combine to create a stunning focal point. The sweeping polished zinc cames combine beautifully with the combination of the ever popular glue chip and kasumi textured glasses to create a simple minimalist design option.

SIDELIGHT OPTION



Complementary Glass: Kasumi



Top Lites

Due to the manufacturing techniques involved, it is not possible to change glass types or came colours from those shown in the catalogue. Glass photography @ Copyright Regalead Limited.



Zinc Star

SIGNATURE ART RANGE

FUTURE UNIT TECHNOLOGY

Shown in: DoorColour French Blue

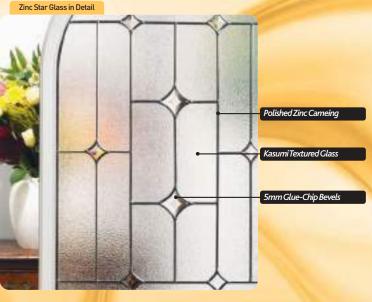
Simple in design, Zinc Art Star combines glue chipped star bevels with a zinc caming. The decorative bevelled elements stand out from the neutral obscure glass that surrounds them in striking fashion.







Complementary Glass: Kasumi



Due to the manufacturing techniques involved, it is not possible to change glass types or came colours from those shown in the catalogue. Glass photography © Copyright Regalead Limited.



Dual Glazed

Door photography courtesy of DoorCo Ltd



ETCH & FUSION

ART RANGE

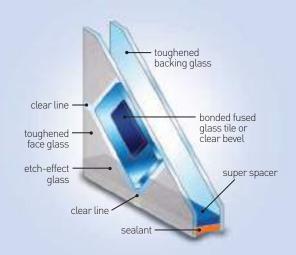






Our range of Etch-effect and Fusion designs combine a simple etched glass effect with either traditional hand cut glass bevelled glass or truly stunning fused glass elements. These are bonded to the surface to provide a 3-dimensional effect that can not only be seen, but felt*. These ranges use the most up-to-date techniques and finest materials to produce designs that are simple, yet refract light beautifully, to create a focal point to your entranceway.

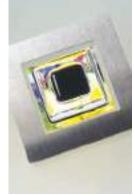
- Contemporary glass designs using fused glass or bevelled glass elements
- Double Glazed construction so you can touch the fused elements*
- Colour changes available to match or complement the door colour*







Page 38







Page 42





MediterraneanCaliforniaPage 44Page 46



Page 47





Tuscan Page 48

^{*} Except Symphony, Tahoe, Linear and Montreal



Symphony

Our latest addition to the Fusion range, Symphony creates a harmonious and uplifting glazing option for your entrance door using 100% fused glass, encapsulated inside a high-performance insulated glass unit. The random textures created as the glass melts, means that every unit is unique and has a truly handcrafted look.

SIDELIGHT OPTION



Composite Sidelight: 3-Quarter and Full



Half Glazed





Single Dual

3-Quarter Glazed

4 Lite









Patterned backing glasses are not required. Glass photography ${\small @}$ Copyright Regalead Limited.





Murano

Inspired by the masters of elegance, the Murano 'oozes' Italian flair and charm. An imaginative fusion of linear motifs and bold sweeping curves, Murano is our most popular design in our Etch and Fusion Art range. With the option of five colourways to complement your door colour, it creates a truly personal statement.

SIDELIGHT OPTIONS



Complementary Glass:

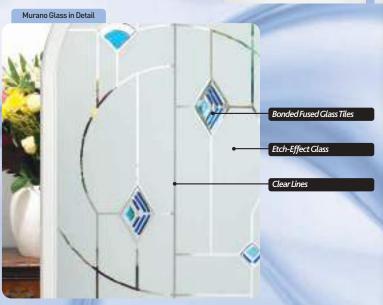


Composite Sidelight: 3-Quarter and Full



Half Glazed

Custom Decorative Sidelight Available



 $\label{to-batch-to-batch variation} To avoid batch-to-batch variation on etch effects, sidelights need to be ordered with main door glass.$





Half Moon & Mids

Shown in: Standard Black

3-Quarter Glazed

Top Lites

All the designs can have the fusion tile colour changed to complement your door and are made using etched sandblast glass.

Patterned backing glasses are not required. Glass photography © Copyright Regalead Limited.



Tahoe

By combining Fusion glass tiles with small stainless steel elements and etched glass, Tahoe is a strikingly modern glazing option that is ideally suited for contemporary doorsets. With a range of five colour options in the Fusion tiles, the glass can be manufactured to complement your door colour beautifully.

SIDELIGHT OPTIONS



Complementary Glass: Etch



Composite Sidelight: 3-Quarter and Full



To avoid batch-to-batch variation on etch effects, sidelights need to be ordered with main door glass.

Full Narrow

-

110

11

0





Single Dual

1

9

Shown in: Standard Blue

3-Quarter Narrow

4 Lite

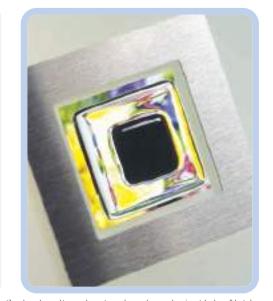
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9









All the designs can have the fusion tile colour changed to complement your door and are made using etched sandblast glass. Patterned backing glasses are not required. Glass photography @ Copyright Regalead Limited.



Retro and Roma

An imaginative fusion of linear design and bold sweeping curves. The Retro design (featuring contemporary fused glass elements) or the Roma design (with sparking glass bevels) are set against a background of etch-effect glass to create a stunning modern design.

SIDELIGHT OPTION



Etcn



To avoid batch-to-batch variation on etch effects, sidelights need to be ordered with main door glass.

Half Glazed*





Shown in: Standard Black

Dual Glazed



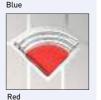




Colour Change Options









* Not available as Roma design option. Glass photography @ Copyright Regalead Limited.



Mediterranean

The epitome of elegance and simplicity. The Mediterranean combines a simple etched glass design with beautiful bevelled glass pendant and diamond shapes to create a tasteful and luxurious glazing option.

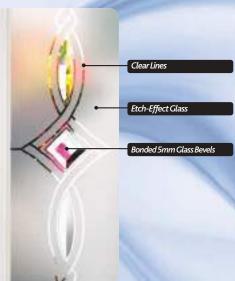
SIDELIGHT OPTION



Complementary Glass: Etch

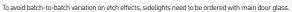


Mediterranean Glass in Detail



Half Glazed

Half Glazed Arch





Dual Glazed Arch



V

Shown in: Standard Blue

Dual Glazed

Half Moon & Mids



of Distinction Doors Ltd







Californian

A design classic with a modern twist. With a stunning motif of clear lines set against an etched glass background as its centrepiece, enhanced with hand-made bevelled glass diamonds shapes which will glitter as the light passes through, this design is always a winner.



To avoid batch-to-batch variation on etch effects, sidelights need to be ordered with main door glass.

Half Glazed Arch



Linear

Combining etched glass and clear brilliant cut lines, Linear is the epitome of contemporary minimalist style.

The etched glass offers a high level of privacy whist still allowing light to flood into your home.

SIDELIGHT OPTIONS



Complementary Glass: Etch



Composite Sidelight





Door photography courtesy of Distinction Doors Ltd

Shown in: Standard Black

ETCH & FUSION ART RANGE



Full Narrow

Half Glazed



250mm Square



Tuscan

The beauty and symmetry of this design will transform your entranceway with a modern style, which is equally suitable in city townhouses or a suburban homes. The clear bevelled glass elements will sparkle and refract light into your home, whilst the etched glass effect will ensure your privacy.



 $\label{to-batch-to-batch variation} To avoid batch-to-batch variation on etch effects, sidelights need to be ordered with main door glass.$

Half Glazed Arch





ETCH & FUSION ART RANGE

Shown in: DoorColour Mulberry

Sandblasted and Millennium glass are separated by an off-centre clear dividing line offering a stunning, yet clean contemporary look to your door.



Craftsman

3-Quarter Glazed

Half Glazed



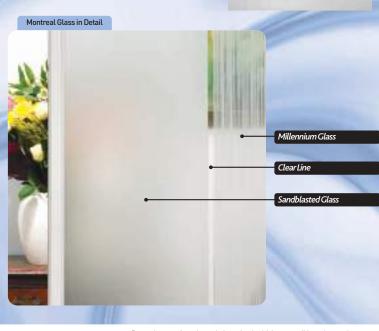
4 x 9 Panel

SIDELIGHT OPTION



Door photography courtesy of DoorCo Ltd





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CRYSTAL ART RANGE

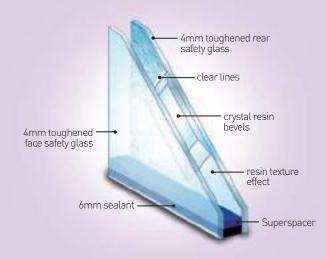








- Encapsulated inside a double glazed unit for easy cleaning
- Stunning bevel effects which beautifully refract the light
- High levels of privacy with textured glass effects and prismatic bevel effects
- It is not possible to produce complementary or custom sidelights









Elderton Page 54



Gibson Page 56



Havana Page 58



Chicago Avenue Page 59



Infinity Page 60



Charleston Page 61



French

The French range 'oozes' class with its elegant shape, beautiful curves and light refractive qualities and is rightfully one of our most popular options. The Half Glazed Arch design also comes with the option of a coloured border which makes a dramatic statement in any home.

SIDELIGHT OPTIONS



Composite Sidelight: 3-Quarter and Full



Half Glazed





Half Arch Colour



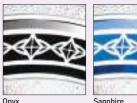
3-Quarter

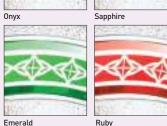


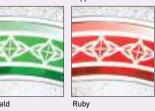




We offer the French Half Glazed Arch in a range of vibrant coloured borders that will complement your chosen door colour.









Glass photography © Copyright Regalead Limited.



Elderton

A classic vintage. The Elderton, having been part of our range for the past decade, has stood the test of time. This design continues to receive the praise of delighted homeowners and their neighbours across the country. With an elegant bevelled cluster at its centre enhanced by multiple glass textures, the Elderton will create prisms of light that will make your entranceway sparkle and glisten.

Elderton Glass in Detail





Dual Glazed Brow



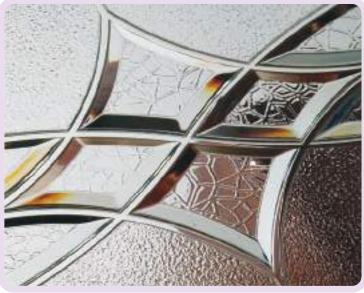
tion Doors Ltd

Top Lites

Half Moon

Half Moon & Mids







Glass photography © Copyright Regalead Limited.



Gibson

Named after the designer's favourite guitar, the Gibson exudes quality and style. With the complex yet delicate bevelled detail contrasting against the textured background, the Gibson range creates a stunning combination that will glisten as light reflects and refracts through it. Quite rightly, a classic which will be admired for many years to come.



Top Lites









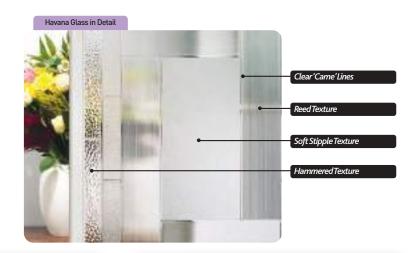


Glass photography © Copyright Regalead Limited.

CRYSTAL ART RANGE Half Glazed Shown in: DoorColour Victory Blue Door photography courtesy of DoorCo Ltd

Havana

Sophisticated, contemporary design incorporating various glass textures with clear 'came' lines. Havana is a twist on lineal Art Deco period style that is appealing, and provides insulated units with excellent acoustic values.







Half Glazed

Dual Glazed

Chicago Avenue

CRYSTAL ART RANGE

Shown in: Irish Oak

Door photography courtesy of DoorCo Ltd

Inspired by the designs of Frank Lloyd Wright, this design combines soft satin glass with crystal clear lines to create a subtle design that will glisten in the sunlight.











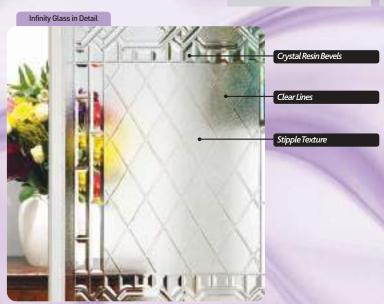
Infinity

The incredible complexity of the inter-twining bevelled glass pieces, create a stunning framing to the simplicity of the grooved glass look at the centre of these designs. With hundreds of bevelled elements, the Infinity range takes decorative glass to another level and will create a truly breath-taking feature in any door.

SIDELIGHT OPTION



Composite Sidelight: 3-Quarter and Full





Shown in: DoorColour Very Berry 3-Quarter Glazed 3-Quarter Narrow



Utilising our unique Crystal Art technology to create a 'slumped' glass look, we have managed to bring a 21st century manufacturing technique to an age-old design style. The gently flowing slumped glass with the clear accents allows maximum light transmission whilst maintaining privacy.

SIDELIGHT OPTION



CRYSTAL ART RANGE

Composite Sidelight: 3-Quarter and Full





3-Quarter Narrow

Half Moon & Mids

Due to the manufacturing techniques involved, it is not possible to change glass type from those shown in the catalogue. Glass photography @ Copyright Regalead Limited.



Dual Glazed

Top Lites & Mids

Shown in: Standard Black

Door photography courtesy of DoorCo Ltd



OVERLAY ART RANGE



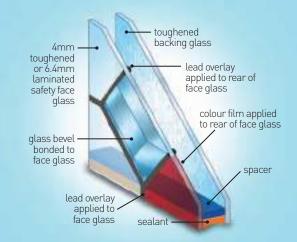




Our range of Overlay designs incorporate genuine lead strips, handmade coloured effect films and handcrafted bevelled glass to create 21st century decorative glass.

All the decorative elements are on the outer pane of tempered safety glass and you can choose from a wide range a of Pilkington texture glass options for the inner pane to give varying levels of privacy.

- Double glazed construction
- Large range of Pilkington texture backing glasses available
- It is possible to create matching sidelights and toplights
- Where available, colours can be changed to complement the door

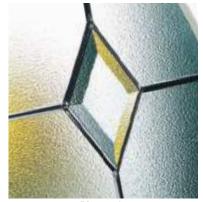




Designer Etch Page 64



Page 66



Diamonds Page 68



Designer Etch

The delicately shaped clear glass bevels glisten against the etched glass surround and create a look of understated and tasteful elegance. With its coloured borders to complement your door colour, Designer Etch allows you to harmoniously personalise your glass and door.

SIDELIGHT OPTIONS







ass: Composite Sidelight: 3-Quarter and Full



Custom Decorative













Top Lites & Mids

Shown in: Standard Blue Craftsman Arch







Certain designs can have the colour changed to complement your door and are shown in our recommended antique finished lead overlay.

For options please refer to the colour swatches. Glass photography © Copyright Regalead Limited.



Crystal Bohemia

Beauty and privacy go hand-in-hand with this inspirational design. Intricately bevelled glass pieces, created to reflect light, are bonded to the surface of the glass and surrounded by fine lead tracery and set against a background of obscured patterned glass.

SIDELIGHT OPTIONS





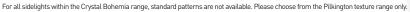


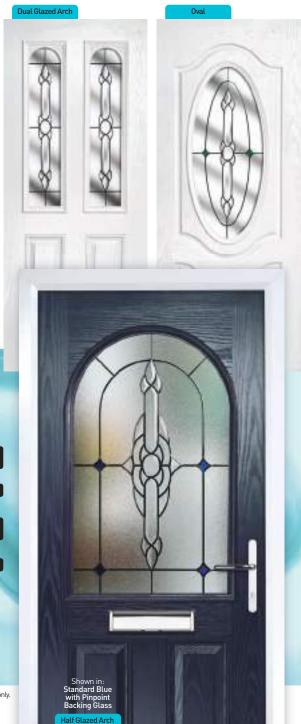
Composite Sidelight: 3-Quarter

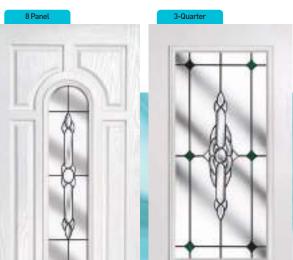


Custom Decorativ

















Colour Change Options

Backing Glass Options STANDARD PATTERNS





Cathedral







Our standard patterns represent the most popular options. The full range of Pilkington Textures are also available on request.

Certain designs can have the colour changed to complement your door and are shown in our recommended antique finished lead overlay. For options please refer to the colour swatches.

A variety of patterned backing glasses are available if you require more privacy. Glass photography © Copyright Regalead Limited.



Diamonds

A simple yet classic design that continues to be a favourite and complements anything from a country cottage to a smart town house. With a choice of either bevelled glass or a range of four vibrant colourways, combined with a wide range of textured glass backing options, Diamonds is destined to become everyone's best friend.

SIDELIGHT OPTIONS





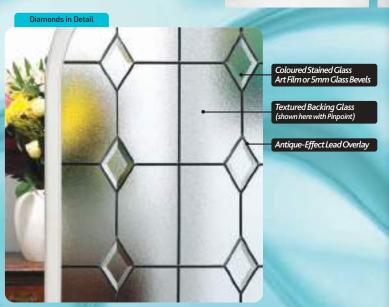


: Composite Sidelight: s Full



Half Glazed

Custom Decorative Sidelight Available



 $For all \ sidelights \ within \ the \ Diamonds \ range, standard \ patterns \ are \ not \ available. \ Please \ choose \ from \ the \ Pilkington \ texture \ range \ only.$



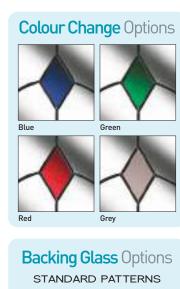


Shown in: DoorColour Twilight with Cathedral Backing Glass

Half Moon & Mids









Cathedra



Rain



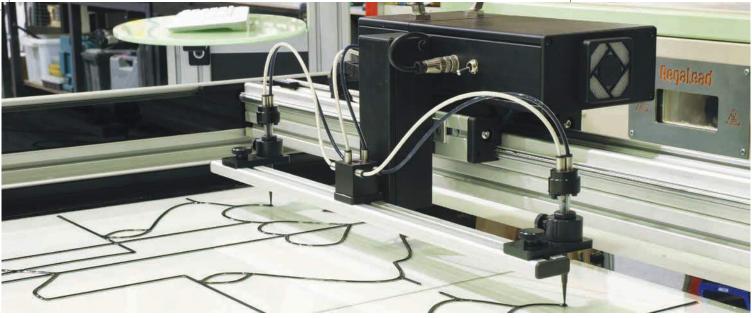
Pinpoir



Our standard patterns represent the most popular options. The full range of Pilkington Textures are also available on request.







RESIN & SATIN

ART RANGE

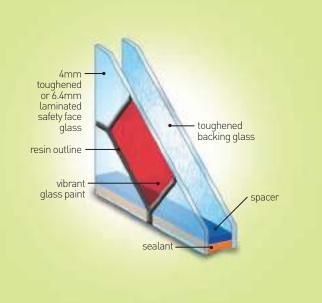


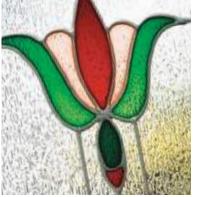




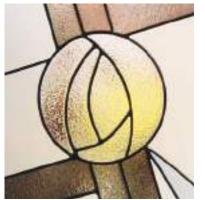


- Fine lines and hand-painting allow for very intricate designs
- Large range of Pilkington textured backing glasses* available
- Manufactured using our in-house developed CadRam resin dispensing technology









Caledonian Rose Page 74



Geo Page 76



Page 77

^{*} Not required with Satin Art designs



Fleur

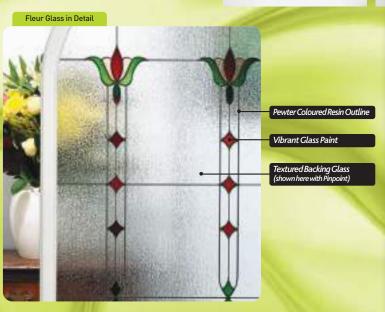
Romantic, distinctive and inspired by nature. This timeless design effortlessly lends itself to a half moon, arched or oval setting. Choose the style that reflects the true personality of your home with this enchanting flower inspired motif.

Twin glazed and designed to last, this stunning design is practical and inspiring.

SIDELIGHT OPTION



Complementary Glass: To Match Backing Glass



Half Glazed Arch

For all sidelights within the Fleur range, standard patterns are not available. Please choose from the Pilkington texture range only.





9 Panel

Dual Glazed



Backing Glass Options STANDARD PATTERNS



Cathedral



Rair



Pinpoint



Our standard patterns represent the most popular options. The full range of Pilkington Textures are also available on request.

Due to the manufacturing techniques involved, it is not possible to change the colours from those shown in the catalogue. A variety of patterned backing glasses are available if you require more privacy. Glass photography © Copyright Regalead Limited.



Caledonian Rose

A masterful floral design, inspired by the work of Charles Rennie Mackintosh, the famous Glaswegian architect. The subtle stippled texture of Mackintosh's famous rose motifs contrast with the etched glass surround, creating a design that is an eye-catching enhancement for any home.

SIDELIGHT OPTION



Complementary Glass:



Half Glazed

 $For all \ sidelights \ within \ the \ Diamonds \ range, standard \ patterns \ are \ not \ available. \ Please \ choose \ from \ the \ Pilkington \ texture \ range \ only.$





Half Glazed Arch

Due to the manufacturing techniques involved, it is not possible to change the colours from those shown in the catalogue. A variety of patterned backing glasses are available if you require more privacy. Glass photography © Copyright Regalead Limited.



Geo

A refined and classic floral design. Combining crystal clear CadRam resin with etched glass, creates a subtle, yet stunning style similar to the effect of brilliant cutting. Using only the finest materials and computer controlled application machinery, our Satin Art ranges are the perfect fusion of traditional handcraft and 21st century technology.

SIDELIGHT OPTION





Top Lites



Cosmo

Beautifully proportioned and symmetrical curves speak for themselves. Artfully conceived to ensure your home is illuminated with natural light with a minimalist linear design. The simple design has proven to be one of our most popular designs since its launch.





Complementary Glass:



Half Moon



Door photography courtesy of DoorCo Ltd









Whether you are looking to create a traditional looking door with our unique GridLite product, control your light with our integral Venetian Blinds, ventilate your kitchen with our Venting Sash or create a gateway to your garden with our French Door options, these specialist additions to our DoorGlass range deliver great aesthetics with guaranteed performance.

- These options can be integrated into all major door suppliers' products
- Products for backdoors, French doors and porch door options
- All products suitable for standard 44mm doors only









Page 84



Venetian Blind Page 86



Venting Sash Page 87



French Doors Page 88



Sidelights and Toplights
Page 90







Standard Glass

Our range of standard glass offers a 'value decorative option' with the use of subtly textured patterned glass.

Standard glass is available with both 'Energy+' and 'Security+' options.







	Half Glazed	Half Glazed Arch	Dual Glaze	Half Moon & Mids	Top Lites & Mids
Glue Chip			-		
Cathedral					
Pinpoint			-		•
Rain					
Satin					





Glue Chip

Cathedral
Pinpoint
Rain
Satin

Craftsman	Full Narrow	190mm Square	Cottage 9 Panel	4 Lite
		•	•	•
-	-			
	-			•
		•		



Millennium

Standard Plus Glass

Millennium is a totally different and modern way of adding obscurity to any door. Varying width, lineal etched lines cascade down both sides of the glass offering a real depth and decorative dimension to the glass.



Available for the following door styles:





NON-DECORATIVE OPTIONS

Shown in: DoorColour Chartwell

The Kensington range of glass is simplistic, but elegant. The 10mm clear border combined with sandblasted centre glass allows just the perfect amount of light to flood through the entrance of your home.





NON-DECORATIVE OPTIONS

GridLite Etch

The use of divided lights in door glazing has always been a popular option and modern composite doors can maintain that period look with GridLite.

These simulated divided lights are complemented by an offset etched glass to maintain privacy whilst maintaining high levels of light transmission. The range of five options cover many eras of housing style, from the late Georgian period through to the 'roaring 20s', yet look equally at place in a modern home.





Shown in: DoorColour Vanilla

Door photography courtesy of Distinction Doors Limited

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Textured Glass Options

We also offer GridLite in a range of standard patterns or the full range of Pilkington textures which are available on request.

STANDARD PATTERNS





Rain



Pinpoint



Glass photography © Copyright Regalead Limited.









French Doors

Full Glazed Doors create a pleasing and aesthetic gateway to the calm and restful atmosphere of your garden.

Whether you choose to enjoy an uninterrupted view or wish to control the light and privacy of your restful nook, you'll find the perfect solution right here.

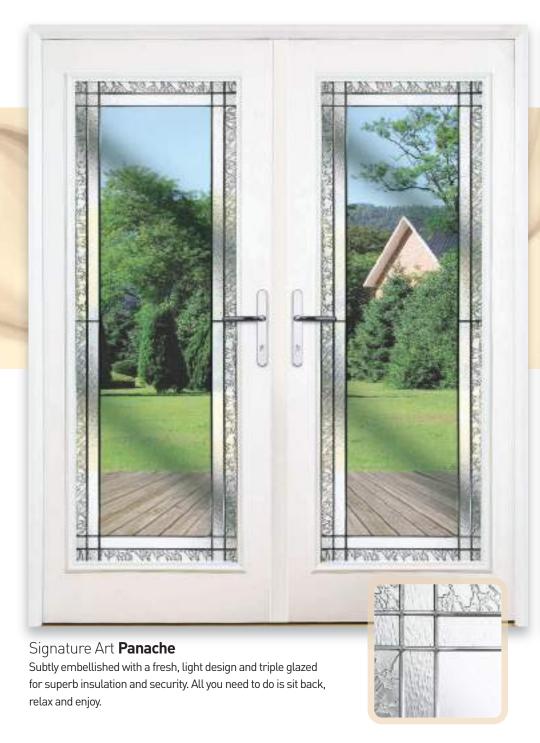




Venetian Blind

This Venetian blind is cleverly encapsulated within the insulated glass cavity of these French doors to provide a zero maintenance blind. The blind can be raised, lowered and easily tilted using the unobtrusive fingertip control on the edge of the frame. Say goodbye to tiresome dusting and hello to a beautifully controlled environment you'll love.





Create a truly authentic 'French-door' look with our simulated, divided light option. The subtle etched perimeter sets this look off beautifully.

Note: Marseille is only available in 12mm glass unit thickness.



NON-DECORATIVE OPTIONS Photograph courtesy of Apeer Doors

Glazed Sidelights and Toplights

Complementary Glass

With our extensive range of glass patterns, it is now possible to choose a side panel unit containing a texture to complement the glass design in your entrance door. The range contains the complete Pilkington Texture collection and several exclusive patterns.

Complementary glass option is available for both Sidelights and toplights and is manufactured as triple glazed using warm edge spacer and low E glass to exceed current UK building regulations.





Full Glazed

Mid Glaze





Toplight

Custom Decorative Glass

These bespoke decorative glass ranges have been developed to allow the glass design you have chosen for your entrance door, to be carried across into your sidelight. Each design is individually created and manufactured to work beautifully with the door glass.

We currently recommend custom sidelights to match Dual Glazed, Half Glazed, Half Glazed Arch and 3-Quarter glazed designs only. Due to the non-standard nature of these sidelights, extended manufacturing times are required.







Signature Art Clarity



Signature Art **Elegance**



Signature Art **Prairie**



Signature Art Reflections



Signature Art Simplicity



Etch & Fusion Art Murano



Overlay Art Designer Etch



Overlay Art **Diamonds**



Overlay Art Crystal Bohemia

NON-DECORATIVE OPTIONS Shown in: DoorColour Agate

Composite Sidelights

This range of decorative glass options can be incorporated into a side panel whose frame is manufactured to the same specification as your entrance door. The complete range of decorative glass designs are available in the half composite side panel and many options are also available in the 3-Quarter and Full length format. The options available are indicated through the catalogue.













Etch & Fusion Art Linear

























Overlay Art **Designer Etch**

Overlay Art **Diamonds**

Etch & Fusion Art **Murano**

			COLOUR OPTIONS			PERFORMANCE U Value Based on 24mm Units			AS YOU WANT	DACVING					
	DECORATIVE GLASS	CAME/PROFILE	INSULATED GLASS SYSTEM	STANDARD	OPTIONAL	COMPLEMENTARY GLASS MADE TO ORDER	COMPOSITE FULL 7"x 64"	COMPOSITE 3-QUARTER 8"x 48"	CUSTOM SIDE Made to Order	ENERGY PLUS	BASIC U Value	ENERGY PLUS U VALUE	IT OPTION SEE PAGE 98	BACKING GLASS OPTIONS	PRICE Guide
	Reflections	Black Chrome	Decoseal Triple	N/A	No	Etch	Yes	Yes	Yes	Standard	N/A	1.5	No	No	AA
	Modena	Polished Zinc	Decoseal Triple	N/A	No	Etch	Yes	Yes	No	Standard	N/A	1.5	Yes	No	AA
	Matrix	Polished Zinc	Decoseal Triple	N/A	No	Rain	Yes	Yes	No	Standard	N/A	1.5	Yes	No	AA
	Dorchester	Blackened Lead	Superspacer Double	Green	Blue/Amber Border	Flemish	Yes	No	No	Standard	N/A	1.5	Yes	No	AA
	Clarity	Polished Brass or Zinc	Decoseal Triple	N/A	No	Glue-Chip	Yes	No	Yes	Standard	N/A	1.5	No	No	А
	Elegance	Polished Zinc	Decoseal Triple	N/A	No	Glue-Chip	Yes	No	Yes	Standard	N/A	1.5	Yes	No	Α
E III	Abstract	Polished Zinc	Decoseal Triple	N/A	No	Kasumi	No	No	No	Standard	N/A	1.5	No	No	А
SIGNATURE ART RANGE	Simplicity	Polished Brass or Zinc	Decoseal Triple	N/A	No	Glue-Chip	Yes	Yes	Yes	Standard	N/A	1.5	Yes	No	Α
NAT R	Royale	Polished Zinc	Decoseal Triple	N/A	No	Glue-Chip	Yes	No	No	Standard	N/A	1.5	No	No	Α
	Prairie	Polished Zinc	Decoseal Triple	N/A	No	Glue-Chip	Yes	Yes	Yes	Standard	N/A	1.5	Yes	No	Α
	Diamond Cut	Polished Zinc	Decoseal Triple	N/A	No	Etch	No	Yes	No	Standard	N/A	1.5	No	No	В
	Thorncliffe	Polished Zinc	Decoseal Triple	Clear Bevel	Blue/Green/Grey/Red	Rain	No	No	No	Standard	N/A	1.5	Yes	No	В
	Classic	Polished Zinc	Decoseal Triple	N/A	No	Kasumi	Yes	No	Yes	Standard	N/A	1.5	No	No	С
	Finesse	Polished Zinc	Decoseal Triple	N/A	No	Glue-Chip	No	No	No	Standard	N/A	1.5	No	No	С
	Flair	Polished Zinc	Decoseal Triple	N/A	No	Kasumi	No	No	No	Standard	N/A	1.5	No	No	С
	Zinc Star	Polished Zinc	Decoseal Triple	N/A	No	Kasumi	No	No	No	Standard	N/A	1.5	No	No	С
	Symphony	Not Applicable	Superspacer Triple	Black	N/A	N/A	Yes	Yes	No	Option	2.3	1.67	Yes	No	AA
	Murano	Not Applicable	Superspacer Double	Black	Blue/Green/Purple/Red	Etch	Yes	Yes	Yes	Option	2.7	1.5	Yes	No	А
	Tahoe	Not Applicable	Superspacer Triple	Black	Blue/Green/Purple/Red	Etch	Yes	Yes	No	Option	2.3	1.67	Yes	No	А
FUSION	Retro	Not Applicable	Superspacer Double	Black	Blue/Green/Red	Etch	No	No	No	Option	2.7	1.5	Yes	No	В
SO H	Roma	Not Applicable	Superspacer Double	Clear Bevel	N/A	Etch	No	No	No	Option	2.7	1.5	Yes	No	С
P A T	Mediterranean	Not Applicable	Superspacer Double	Clear Bevel	N/A	Etch	No	No	No	Option	2.7	1.5	Yes	No	С
ETCH SARI	Californian	Not Applicable	Superspacer Double	Clear Bevel	Blue/Green/Red	N/A	No	No	No	Option	2.7	1.5	Yes	No	С
ET _	Linear	Not Applicable	Superspacer Double	N/A	N/A	N/A	Yes	No	No	Option	2.7	1.5	Yes	No	В
	Tuscan	Not Applicable	Superspacer Double	Clear Bevel	N/A	N/A	No	No	No	Option	2.7	1.5	Yes	No	С
	Montreal	Not Applicable	Thermobar Triple	N/A	N/A	Etch	No	No	No	Option	2.7	1.5	Yes	No	В

				C	DLOUR OPTIONS	SIDELIGHTS		5		PERFORMANCE U Value Based on 24mm Units			AS YOU WANT	BACKING	
	DECORATIVE GLASS	CAME/PROFILE	INSULATED GLASS SYSTEM	STANDARD	OPTIONAL	COMPLEMENTARY GLASS MADE TO ORDER	COMPOSITE FULL 7"x 64"	COMPOSITE 3-Quarter 8"x 48"	CUSTOM SIDE Made to Order	ENERGY PLUS	BASIC U Value	ENERGY PLUS U VALUE	IT OPTION SEE PAGE 98	GLASS OPTIONS	PRICE Guide
	French	Not Applicable	Superspacer Double	Clear	Emerald/Onyx/Ruby/Sapphire*	N/A	No	Yes	No	Option	2.7	1.5	Yes	No	А
AL GE	Elderton	Not Applicable	Superspacer Double	Clear	No	N/A	No	Yes	No	Option	2.7	1.5	Yes	No	А
	Gibson	Not Applicable	Superspacer Double	Clear	No	N/A	No	No	No	Option	2.7	1.5	Yes	No	А
CRYSTAL ART RANGE	Havana	Not Applicable	Superspacer Double	Clear	No	N/A	No	No	No	Option	2.7	1.5	Yes	No	В
CR.	Chicago Avenue	Not Applicable	Superspacer Double	Clear	No	N/A	No	No	No	Option	2.7	1.5	Yes	No	В
	Infinity	Not Applicable	Superspacer Double	Clear	No	N/A	No	Yes	No	Option	2.7	1.5	Yes	No	А
	Charleston	Not Applicable	Superspacer Double	Clear	No	N/A	No	Yes	No	Option	2.7	1.5	Yes	No	А
> ₩	Designer Etch	Antique Lead	Superspacer Double	Grey	Blue/Green/Red	Etch	Yes	Yes	Yes	Option	2.7	1.5	Yes	No	AA
OVERLAY ART RANGE	Crystal Bohemia	Antique Lead	Superspacer Double	Grey	Blue/Green/Red	Texture	No	Yes	Yes	Option	2.7	1.5	Yes	Texture	A
	Diamonds	Antique Lead	Superspacer Double	Clear Bevel	Blue/Green/Grey/Red	Texture	Yes	No	Yes	Option	2.7	1.5	Yes	Texture	С
O <	Didiliolius	Antique Leau	Superspacer bounte	Cledi Devel	blue/oreen/orey/red	icxtuic	IES	NU	ICS	орион	L.I	1.0	IES	icxtuic	U
≧ ພ	Fleur	Pewter Resin	Superspacer Double	Red/Green	No	Texture	No	No	No	Option	2.7	1.5	Yes	Texture	С
RESIN/SATIN ART RANGE	Caledonian Rose	Black Resin	Superspacer Double	Peach/Grey	No	Satin	No	No	No	Option	2.7	1.5	Yes	No	В
SIN	Geo	Clear Resin	Superspacer Double	Clear	No	Satin	No	No	No	Standard	N/A	1.5	Yes	No	С
HH /	Cosmo	Clear Resin	Superspacer Double	Clear	No	Satin	No	No	No	Standard	N/A	1.5	Yes	No	С
	Standard Glass	Not Applicable	Aluminium Bar Double	N/A	No	Etch	No	No	No	Option	2.7	1.5	Yes	Texture	D
	Millennium	Not Applicable	Aluminium Bar Double	N/A	No	Etch	No	No	No	Option	2.7	1.5	Yes	No	С
	Kensington	Not Applicable	Aluminium Bar Double	N/A	No	Etch	No	No	No	Option	2.7	1.5	Yes	No	С
	GridLite Etch	Not Applicable	Aluminium Bar Double	N/A	No	Etch	No	No	No	Option	2.7	1.5	No	Texture	Α
	Venetian Blind	Not Applicable	Aluminium Bar Double	N/A	No	N/A	No	No	No	Standard	N/A	1.7	No	No	А
SP	Venting Sash	Not Applicable	Intercept Double	N/A	No	N/A	No	No	No	Standard	N/A	N/A	No	No	AA
	Panache	Polished Zinc	Decoseal Triple	N/A	No	N/A	No	No	No	Standard	N/A	1.5	No	No	В
	Marseille	Not Applicable	Superspacer Double	N/A	No	N/A	No	No	No	Standard	N/A	2.0	No	No	В

^{*} Only available in Half Glazed Arch



A RANGE OF HERITAGE, BOLD AND TRADITIONAL COLOURS FOR COMPOSITE DOORS

DoorColour is a collection of stunning shades that have been specifically developed for the composite door market.

Using advanced paint technologies based on products used in the yacht industry, these paints are designed to stand the test of time and even withstand anything the British weather has to throw at them for many years. DoorColour is applied with state of the art spraying equipment to give a smooth, even finish whilst still maintaining the traditional grain definition of your composite door.

Whether you are looking to complement your period property with a Heritage shade or let people know that your home is the place to be, with a bright hue that showcases its unique personality, we have the colour to bring the best out of your door. If you like to unwind and shut out the world after a hard day, you can start the process at your front door with a shade that reflects the calming serenity of arriving home to your very own sanctuary.

Semi-Matt or Semi-Gloss finish

We recommend Semi-Matt (20% sheen) for our Heritage Colours and Semi-Gloss (60% sheen) for our Bold range.





























BOLERO CSP004

VERY BERRY CSP007











Match your frame or create a contrast DoorColour works perfectly with both smooth and grained

SUNSHINE CSP002







MULBERRY CSP006



ANTHRACITE CSP022









FRENCH BLUE CSP080

STORMY SEAS CSP008

Modern composite doors are a combination of great looks and high performance, with strength, low maintenance and, probably most important of all, superb energy efficiency.

The energy performance of the door is achieved by a combination of the latest technologies, which includes the glazing elements. With Energy+, we offer a range of decorative glass that will achieve some of the lowest U values in the industry and will significantly enhance the overall thermal performance of the doorset. This is achieved by the use of Pilkington K, low emmesivity glass and filling the airspace with Argon to reduce the heat loss through the glazed area.



All our units come with warm edge spacer as standard to reduce heat loss at the edges of the glass.

We offer Energy+ as an option on the whole range of glass and provide it as standard on our Signature ranges.

Most heat loss occurs at the edge of the glass. Super Spacer prevents heat loss, keeping your home warm.



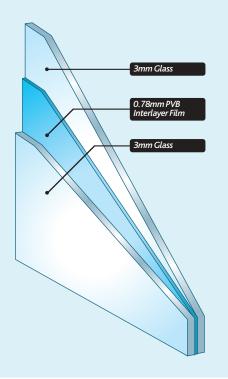


Security is one of the key features of modern composite doors and the use of multi-point locking systems and anti-bump lock cylinders has become a standard throughout the industry.

The use of toughened glass in the glazing details is primarily for safety in the event of breakage and is, and does, offer a level of strength but is not a security glass.



With our Security+ option, all of the decorative glass designs featured in this brochure, are now available with a 6.8mm laminated glass leaf, which meets the requirements of EN12600 and is required for Secure by Design accreditation.

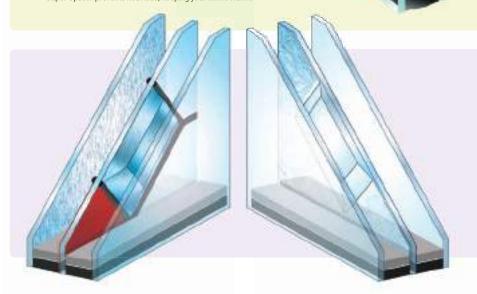


'As You Want It' - up to 50mm unit thickness

In this catalogue, the glass options are all designed for a 44 thick door slab. However, with the introduction to the UK market of thicker doors up to 70mm thick, there is an increasing demand for thicker insulated glass units. We offer our 'As You Want It' service on a large proportion of the range and you can specify:

IG Unit Thickness up to 50mm
Standard or Low E 'Energy Plus' Glass
Toughened or Laminated 'Security Plus' Glass

For a full list of options available in 'AYWI' format please refer to page 91.



View the full range of decorative door glass on our website at:

www.doorglass.co





Create your own door with our fully interactive door visualiser





Step 1: Choose your door style



Step 2: Choose your glass style



Step 3: Choose your door colour



Step 4: Manipulate the door into position on a photo of your entrance, or use one of our standard background images



Step 5: Download you completed image!

Guarantees, Warranties and Technical Performance

INSULATED GLASS OUALITY

All our units are manufactured to the rigorous demands of EN1279, the European Standard for Insulated Glass, and gas filled units have also passed the 1279pt 3 testing for gas retention. We are also accredited to ASTM 2190 under the Insulated Glass Certification scheme for North America. All our insulated glass units are manufactured using warm edge spacer technology to reduce thermal transfer at the perimeter of the units and come with a 10 year warranty.

SAFETY GLASS STANDARDS

Toughened glass is tested and certified to EN12150 and laminated glass to EN14449 standards. We only supply laminated glass units with 0.78mm interlayer which means it is P1A compliant and suitable for use in Secured by Design doorsets.

SIGNATURE ART RANGE

Our range of Signature Art products are manufactured by traditional methods with individually hand cut glass surrounded by Brass or lead came and the decorative leaf is then encapsulated between 2 layers of safety glass letther tempered/toughened glass or 6.4mm laminated glass]. The glass has been tested to EN12150 and EN14449 as applicable and the overall sealed unit to the EN1279 standard. As these items are manufactured using traditional art glass small seeds or blemishes in the glass are not deemed to be a fault and actually add to the products traditional look. The products are manufactured to exacting standards to reduce the amount of rattle that can occur when a door is slammed. All products are designed to ensure they pass our 50,000 slam test without breaking.

ETCH AND FUSION ART RANGE

The Etch and Fusion Art range is manufactured either at our own facility or via a network of approved UK insulated glass manufacturers. These double glazed units are manufactured to EN1279 and the glass conforms to EN12150 or EN14449 for impact safety. Our Fusion Art designs are a combination of etched effect glass and hand made fused glass elements that are bonded using high performance UV adhesives. The decorative leaf is normally the outer pane of an insulated glass unit. In the manufacture of Fused glass small bubbles do occur and are part of the beauty of the product, therefore small imperfections are not deemed as faults.

CRYSTAL ART RANGE

The range of Crystal Art units are manufactured using technology unique to us and are guaranteed not to crack, yellow or delaminate for a period of 10 years. The manufacturing methods for Crystal Art use liquid resin systems so occasional small air bubbles are inevitable and add to the appeal of the product. Our products have been independently tested in accelerated UV testing chambers with no noticeable change to the product after 10,000 cycling of high humidity and UV light.

OVERLAY ART RANGE

The Overlay Art range is manufactured either at our own facility or via a network of approved UK insulated glass manufacturers. These double glazed units are manufactured to EN1279 and the glass conforms to EN12150 or EN14449 for impact safety. All the materials used in the manufacture of the Overlay Art ranges are manufactured by RegaLead. The decorative design is on the outer pane of the insulated glass unit and we therefore recommend that Antique or Brass coloured electroplated leads are used as they are more weather resistant. These lead finishes should only be cleaned with warm soapy water and the use of strong solvent based cleaners is not recommended. The coloured films used in the designs are manufactured using high quality polyesters and UV stable inks and are guaranteed not to fade more that 10% from their original colour over the 10 year warranty period.

RESIN ART RANGE

The Resin Art range is manufactured either at our own facility or by a network of approved UK insulated glass manufacturers. The outline resins are applied using computer controller machinery manufactured by our own CadRam division to ensure an accurate plot of the design. The colours are applied later by hand and small imperfections can occur in the paint which should not be deemed as a fault. The technology used is manufactured and supplied by CadRam and the materials have been extensively tested for weathering performance and durability on the outer pane of an insulated glass unit. The colours are guaranteed not to fade more that 10% from their original colour over the 10 year warranty period.

DOOR BLINDS AND SHADES

The range of Door Blinds are constructed as 26mm units and can only be used with the glazing cassette supplied. The blind and shade systems are magnetically controlled and fitted inside the cavity of a certified toughened glass insulated glass unit. The products are guaranteed against discolouration and mechanical failure for 10 years for the blinds and 5 years for the shades. The products are rigorously tested and in the laboratory are operated through 10,000 cycles to ensure years of reliable operation.

VENTING SASH

The Venting Sash is a PVC sash window designed to fit into a standard ½ glazed door opening and is only suitable for use with 44mm door slabs. The product carries a 10 year guarantee covering mechanical performance, IG unit quality and water resistance. The product is supplied as a complete system without the need for a glazing cassette and therefore is only available in white. The Glass units in the Venting Sash are manufactured using warm edge technology from Intercept as opposed to conventional aluminium spacer bars and are certified. The complete system has been tested successfully to the Canadian standard CAN/CSA A440-M90 standard which covers air and water infiltration, wind load resistance, ease of operation and strength and resistance to forced entry.













